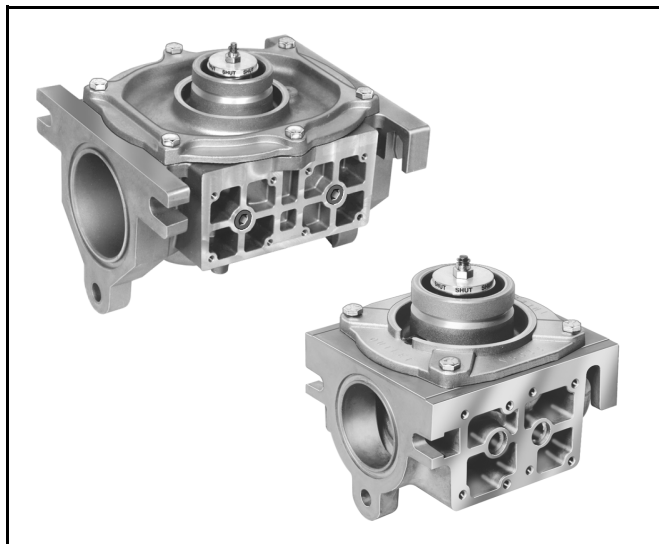


V5097A-E Industrial Gas Valves

PRODUCT DATA



APPLICATION

The V5097A-E Gas Valves are used with the V4055, V4062 and V9055 Fluid Power Actuators to control gas flow to commercial and industrial burners.

FEATURES

- Used with natural or liquefied petroleum (LP) gases.
- V5097 normally closed valves are rated for final shutoff service (safety shutoff).
- V5097A,C,D,E Valves are for on-off service.
- V5097B Valve has a characterized guide and in combination with the V4055, V4062 and V9055 Fluid Power Actuators, provides slow-opening, HI-LO-OFF, and modulating functions, respectively.
- V5097C,E Valves have a double seal and are used with V4055D,E Fluid Power Actuators to provide proof-of-closure switch and valve seal overtravel interlock.
- V5097D,E Valves are for high pressure applications (see Table 1).
- Two valve body types (small and large) applicable to seven pipe sizes:
 - Small body type for 3/4 in. (19 mm), 1 in. (25 mm), 1-1/4 in. (32 mm), 1-1/2 in. (38 mm) and 2 in. (51 mm) pipes.
 - Large body type for 2 in. (51 mm), 2-1/2 in. (64 mm) and 3 in. (76 mm) pipes.
- Eight pipe adapter sizes 3/4 in. (19 mm) to 3 in. (76 mm) have NPT or BSP-PL threaded connections.
- V5097 version provides three 1/4 in. upstream and two 1/4 in. downstream taps and plugs. CE version provides an additional downstream tap and plug.
- Valve body rating of 75 psi (5 bar); body passes Underwriters Laboratories Inc. burst test.
- Yellow SHUT indicator attached to the valve stem provides indication of the valve closed position.
- Unpainted die-cast aluminum body.

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SPECIFICATIONS

IMPORTANT

The specifications in this publication do not include normal manufacturing tolerances; therefore, an individual unit may not exactly match the specifications listed. Also, this product is tested and calibrated under closely controlled conditions, and some minor differences in performance can be expected if those conditions are changed.

Models (See Table 1):

V5097A Industrial Gas Valve for On-Off service.
 V5097B Industrial Gas Valve with characterized guide for slow opening, HI-LO-OFF, or modulating service.
 V5097C Industrial Gas Valve. Same as V5097A, but incorporates a double seal. Used with the V4055D Actuator to provide proof-of closure switch and a valve seal overtravel interlock.
 V5097D Industrial Gas Valve. Same as V5097A but for high pressure applications.
 V5097E Industrial Gas Valve. Same as V5097C but for high pressure applications.

Type of Gas: Natural or liquefied petroleum (LP) only.

Pipe Size: 3/4 in. (19 mm), 1 in. (25 mm), 1-1/4 in. (32 mm), 1-1/2 in. (38 mm), 2 in. (51 mm), 2-1/2 in. (64 mm), 3 in. (76 mm).

Pipe Threads: NPT or BSP-PL threads (equivalent to ISO R7 and DIN 2999). Available 3/4 in. to 3 in. pipe adapters. (Order separately.)

Pressure Ratings: See Table 2.

Valve Body Rating: 75 psi (5 bar); body passes burst test of Underwriters Laboratories Inc.

Valve Capacities: IAS ratings at 1 in. (0.25 kPa) pressure drop; based on gas with 0.64 sp gr.

Bolt/Nut Fasteners:

V5097A1004, V5097B1002, V5097C1000, V5097D1008, V5097E1005:

3/8-16 x 1.375, Grade 5 bolt. Metric equivalent
 M8 x 1.25 x 35mm, class 9.8.

V5097A1012, V5097B1010, V5097C1008, V5097D1016,

V5097E1013:

1/2-13 x 2.00, Grade 5 bolt. Metric equivalent
 M12 x 1.75 x 50mm, class 9.8.

Pipe Adapter Ratings: See Table 3.

Gas Pressure Limit Switch Mounting: Two 1/4 in. NPT or BSP-PL upstream and downstream tapping and plug.

Upstream Tapping and Plug: 1/4 in. NPT or BSP-PL.

Downstream Tapping and Plug: 1/4 in. NPT.

Ambient Operating Temperature Rating: -40°F to +150°F (-40°C to +66°C); -40°F to +125°F (-40°C to +52°C) when used with V9055.

Material: Die-cast aluminum.

Mounting: Directly in gas supply line.

Dimensions: See Fig. 1 and 2.

Weight:

Small Valve: 3/4 in., 1 in., 1-1/4 in., 1-1/2 in., 2 in.: 3.68 lb (1.67 kg).

Large Valve: 2 in., 2-1/2 in., 3 in.: 8.0 lb (3.64 kg).

Small Pipe Adapters: 3/4 in., 1 in., 1-1/4 in., 1-1/2 in.,

2 in.: 0.67 lb (0.3 kg).

Large Pipe Adapters: 2 in., 2-1/2 in., 3 in.: 2.125 lb (.97 kg).

Replacement Parts:

133393A Replacement Seal Assembly (Includes valve seal, bonnet seal and tube of lubricant) for 3/4 in., 1 in., 1-1/4 in., 1-1/2 in., 2 in. Small Body Valves.

133392A Replacement Seal Assembly (Includes valve seal, bonnet seal and tube of lubricant) for 2 in., 2-1/2 in., 3 in. Large Body Valves.

For all pipe adapter sizes, see Table 1.

Replacement Bonnet Assembly (Table 4):

Includes complete bonnet assembly, plus the required replacement seal assembly.

Accessories:

133637 Tube of lubricant (supplied).

DSP3556 Valve Assembly Tool (UVG).

ORDERING INFORMATION

When purchasing replacement and modernization products from your TRADELINE® wholesaler or distributor, refer to the TRADELINE® Catalog or price sheets for complete ordering number.

If you have additional questions, need further information, or would like to comment on our products or services, please write or phone:

1. Your local Home and Building Control Sales Office (check white pages of your phone directory).
2. Home and Building Control Customer Relations
 Honeywell, 1885 Douglas Drive North
 Minneapolis, Minnesota 55422-4386 (800) 328-5111

In Canada—Honeywell Limited/Honeywell Limitée, 35 Dynamic Drive, Scarborough, Ontario M1V 4Z9.

International Sales and Service Offices in all principal cities of the world. Manufacturing in Australia, Canada, Finland, France, Germany, Japan, Mexico, Netherlands, Spain, Taiwan, United Kingdom, U.S.A.

Table 1. Pressure Ratings of Valve-Actuator Combinations.

| Model | Pipe Size (in. NPT) | Maximum Operating Differential Pressure | | Maximum Close-Off Pressure | | IAS Rated Capacity (cfh) | Feature | Pipe Adapter (in. NPT) | |
|------------|-------------------------|---|-------|---|-------|--------------------------|--|--|---|
| | | (psi) | (bar) | (psi) | (bar) | | | | |
| V5097A1004 | 3/4, 1, 1-1/4, 1-1/2, 2 | 5 | 340 | 15 | 1 | 1112 to 2487 | Low pressure on-off (with quick opening guide). | 32000109-001 3/4 32000109-002 1 32000109-003 1-1/4 32000109-004 1-1/2 32000109-005 2 | |
| V5097B1002 | | | | | | | | | Low pressure characterized guide (provides slowly increasing gas flow on opening). |
| V5097C1000 | | | | | | | | | |
| V5097D1008 | | | | 75 | 5 | | High pressure on-off (with quick opening guide). | | |
| V5097E1005 | | | | High pressure, double seat (use with actuators with valve seal overtravel interlock). | | | | | |
| V5097A1012 | 2, 2-1/2, 3 | 5 | 340 | 15 | 1 | 4625 to 6187 | Low pressure on-off (with quick opening guide). | 32001605-001 2 32001605-002 2-1/2 32001605-003 3 | |
| V5097B1010 | | | | | | | | | Low pressure characterized guide (providing slowly increasing gas flow on opening). |
| V5097C1018 | | | | | | | | | |
| V5097D1016 | | | | 45 | 3 | | High pressure on-off (with quick opening guide). | | |
| V507E1013 | | | | High pressure, double seat (use with actuators having valve seal overtravel interlock). | | | | | |

Table 2. V5097 Models.

| Model | Pipe Size (in. NPT) | Standard Pressure Actuators V4055A,D, V40652, V9055 | | | | | | High Pressure Actuators V4055B,E | | | | | |
|--|---------------------|--|------|------------------|------|-------------------|-----|-------------------------------------|-----|------------------|-----|-------------------|-----|
| | | MOPD ^a | | MOP ^b | | MCOP ^c | | MOPD ^a | | MOP ^b | | MCOP ^c | |
| | | psi | mbar | psi | mbar | psi | bar | psi | bar | psi | bar | psi | bar |
| Standard Pressure Valves V5097A,B,C | 3/4 to 2 | 5 | 340 | 15 | 1000 | 15 | 1 | 15 | 1 | 15 | 1 | 15 | 1 |
| | 2 to 3 | | | 13 | 880 | | | | | | | | |
| High Pressure Valves V5097D,E | 3/4 to 2 | 5 | 340 | 40 | 2700 | 75 | 5 | 25 | 1.6 | 62 | 4 | 75 | 5 |
| | 2 to 3 | | | 13 | 880 | | | | | | | | |

^a Maximum operating pressure differential. Once open, the valve and actuator operate correctly against this pressure at 85% of rated voltage.

^b Maximum opening pressure. Actuator opens valve against this pressure at 85% of rated voltage.

^c Maximum close-off pressure. Maximum allowable pressure drop across fully closed valve prevents seal leakage (independent of 75 psi valve body rating).

Approvals:

Underwriters Laboratories Inc. Listed: File MH1639, Guide No. Y102:

V4055A,B,D,E/V5097A,B,C,D,E.

V4062/V5097A,B,C,E.

V9055/V5097A,B,C,E.

Industrial Risk Insurers (Formerly FIA) Acceptable:

V4055A,B,D,E/V5097A,B,C,D,E.

V9055/V5097A,B,C,E.

Factory Mutual Approved: All.

International Approval Services (IAS) Design Certified: Report No. 21-1C:

V4055A/V5097A,B.

V4055B/V5097D.

V4055DV5097C.

V4055E/V5097E.

V4062/V5097B,C.

V9055/V5097B,C.

NOTE: IAS does not certify models equipped with BSP threads.

International Approval Services (IAS) Certified (60 Hz Actuator Models Only): Report No. 1029-SSV-4098: V4055A,B,D,E/V5097A,B,C,D, E. V4062/V5097B. V9055/V5097B.

CE Approved (Pending). Australian Gas Association Approved (Pending).

Table 3. Valve Plus Two Pipe Adapters Ratings.

| Part Number | Size (in. NPT) | IAS Rated Capacity | |
|--------------|----------------|--------------------|----------------------|
| | | (cfh) | (m ³ /hr) |
| 32000109-001 | 3/4 | 1113 | 31.5 |
| 32000109-002 | 1 | 1400 | 39.6 |
| 32000109-003 | 1-1/4 | 2013 | 57.0 |
| 32000109-004 | 1-1/2 | 2275 | 64.4 |
| 32000109-005 | 2 | 2488 | 70.4 |
| 32001605-001 | 2 | 4625 | 130.9 |
| 32001605-002 | 2-1/2 | 5450 | 154.2 |
| 32001605-003 | 3 | 6188 | 175.1 |

Table 4. Replacement Bonnet Assemblies.

| Valve Model | Pipe Adapter Size (in. NPT) | Replacement Bonnet Assembly (part no.) |
|----------------------------------|---------------------------------|--|
| V5097A1004 (On-Off) | 3/4, 1, 1-1/4, 1-1/2, 2 (small) | 133398AA |
| V5097A1012 | 2, 2-1/2, 3 (large) | 133417AA |
| V5097B1002 (Characterized guide) | 3/4, 1, 1-1/4, 1-1/2, 2 (small) | 133398BA |
| V5097B1010 | 2, 2-1/2, 3 (large) | 133417BA |
| V5097C | 3/4, 1, 1-1/4, 1-1/2, 2 (small) | 133398CA |
| V5097C | 2, 2-1/2, 3 (large) | 133417CA |
| V5097D1008 | 3/4, 1, 1-1/4, 1-1/2, 2 (small) | 136308AA |
| V5097D1016 | 2, 2-1/2, 3 (large) | 136307AA |
| V5097E1005 | 3/4, 1, 1-1/4, 1-1/2, 2 (small) | 136308BA |
| V5097E1013 | 2, 2-1/2, 3 (large) | 136307BA |

Gas Valve Sizing

Honeywell gas valve capacities are shown in cubic feet per hour (cfh) or cubic meters per hour (m³h) for gas with a specific gravity of 0.64 (1 cfh = 0.0283 m³h).

1. Check the burner nameplate for (a) the type of gas used, and (b) the gas flow capacity (listed in Btuh or in cfh).
2. Call the gas utility for information on (a) sp gr and (b) Btu/cu ft for type of gas used.
3. If the capacity is listed in Btuh, convert to cfh using the following formula:
Capacity in cfh = $\frac{\text{Btuh (from burner nameplate)}}{\text{Btu/cf (from gas utility)}}$
4. For gases with specific gravities other than 0.64, correct the cfh from the nameplate or from the formula in step 3 for the specific gravity of gas used, following the information in Fig. 3.
5. Use the cfh capacity (for 0.64 or the corrected cfh from step 4) for determining the gas valve size in Fig. 4.
6. Determine the maximum pressure drop across the valve and draw a horizontal line at this pressure in Fig. 4.
7. Draw a vertical line in Fig. 4 at the capacity (cfh) previously determined. Use the corrected capacity for a gas with a specific gravity other than 0.64.
8. Use the valve size at the intersection of the horizontal and vertical lines. If the intersection is between valve sizes, use the next larger valve size in Fig.4.

How to use the Specific Gravity Conversion Factors (Fig. 3)

Listed valve capacity ratings are based on 0.64 specific gravity (sg gr) gas. When the required cfh capacity is known for gas of other specific gravity, it can be converted to the 0.64 equivalent by using the correct multiplying factor obtained from Fig. 3.

For example, a valve capacity of 2670 cfh based on 0.72 sp gr gas is required. What valve capacity, based on 0.64 sp gr gas, will be required?

On the vertical scale of Fig. 3, find 0.72 specific gravity (left side of figure). Draw a line horizontally from that point to the right to intersect the curve, then move straight down the chart to the bottom scale and read the conversion factor (1.06, in this example).

Multiply the 2670 cfh by the conversion factor (1.06) to obtain a valve capacity of 2830 cfh.

Applying this number to Fig. 4, assuming a 1 in. wc pressure drop, use a 2 in. V5097 Valve for that flow (step 8 of Gas Valve Sizing).

INSTALLATION

IMPORTANT

The V5097 Valve is designed to provide control of gaseous fuel (natural and LP gas) flow in applications with minimum water exposure. V5097 Valves used in maritime, beverage, food processing, outdoor or other installations with occasional exposure to water can develop valve stem and spring corrosion, decreasing the operating life of the valve. Inspect V5097 Valves used in these installations annually and replace the valve bonnets when corrosion is noted.

A valve actuator with a NEMA 4 rating is recommended for these installations because the water-tight design of the NEMA 4-rated actuator prevents water from entering the valve stem and spring chamber through the actuator. Under certain conditions, some water can be retained in the external upper portion of the valve body. The retained water is effectively excluded from the valve stem and spring chamber by a functional seal that is incorporated into the NEMA 4-rated actuator.

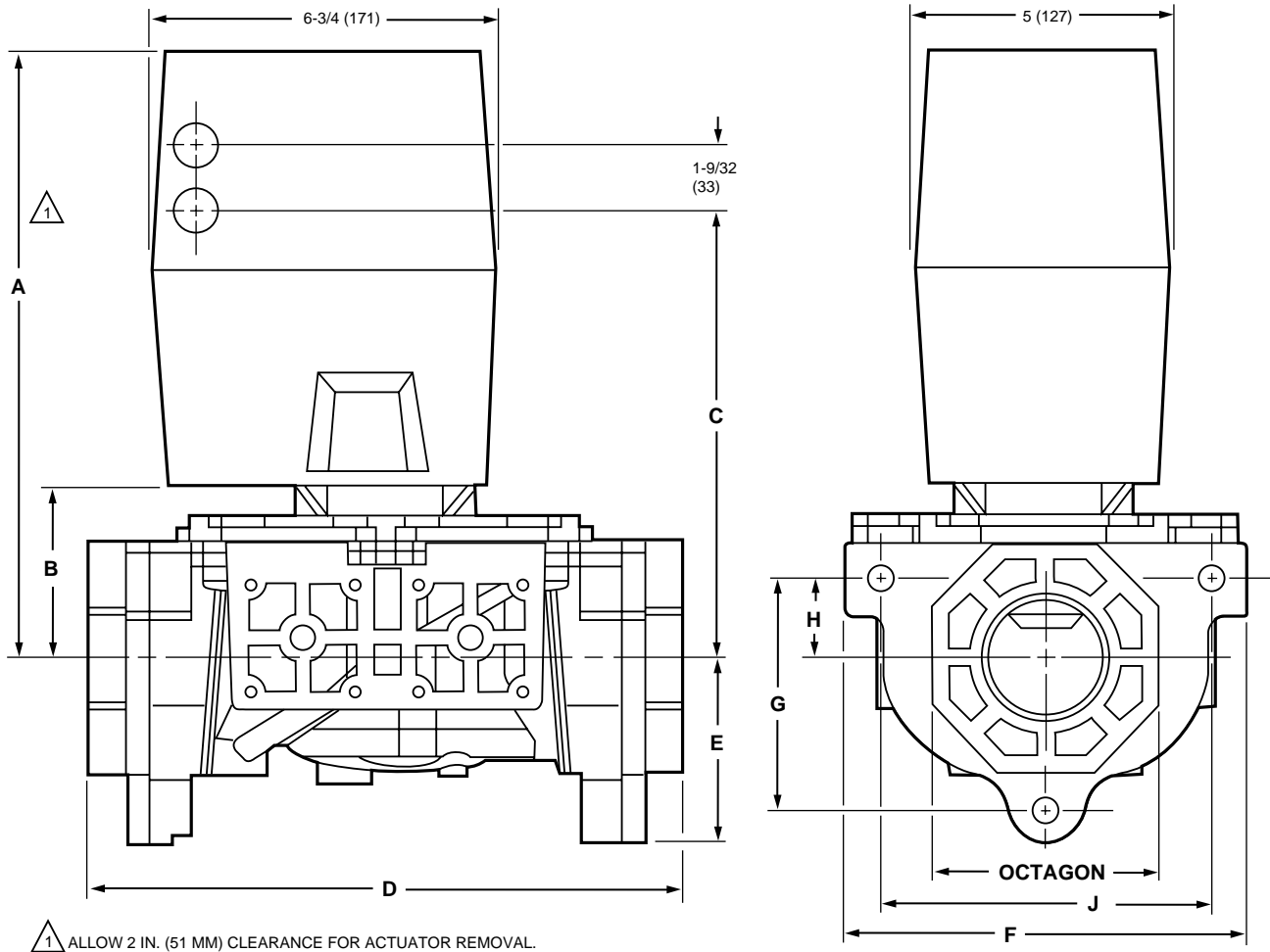
When Installing this Product...

1. Read these instructions carefully. Be sure to carefully follow Warning information.
2. Check the ratings given in the instructions and on the product to make sure the product is suitable for your application.
3. Installer must be a trained, experienced flame safeguard control technician.
4. After installation is complete, check out product operation as provided in these instructions.

WARNING

Explosion Hazard And Electrical Shock Hazard. Can cause explosion, serious injury or death.

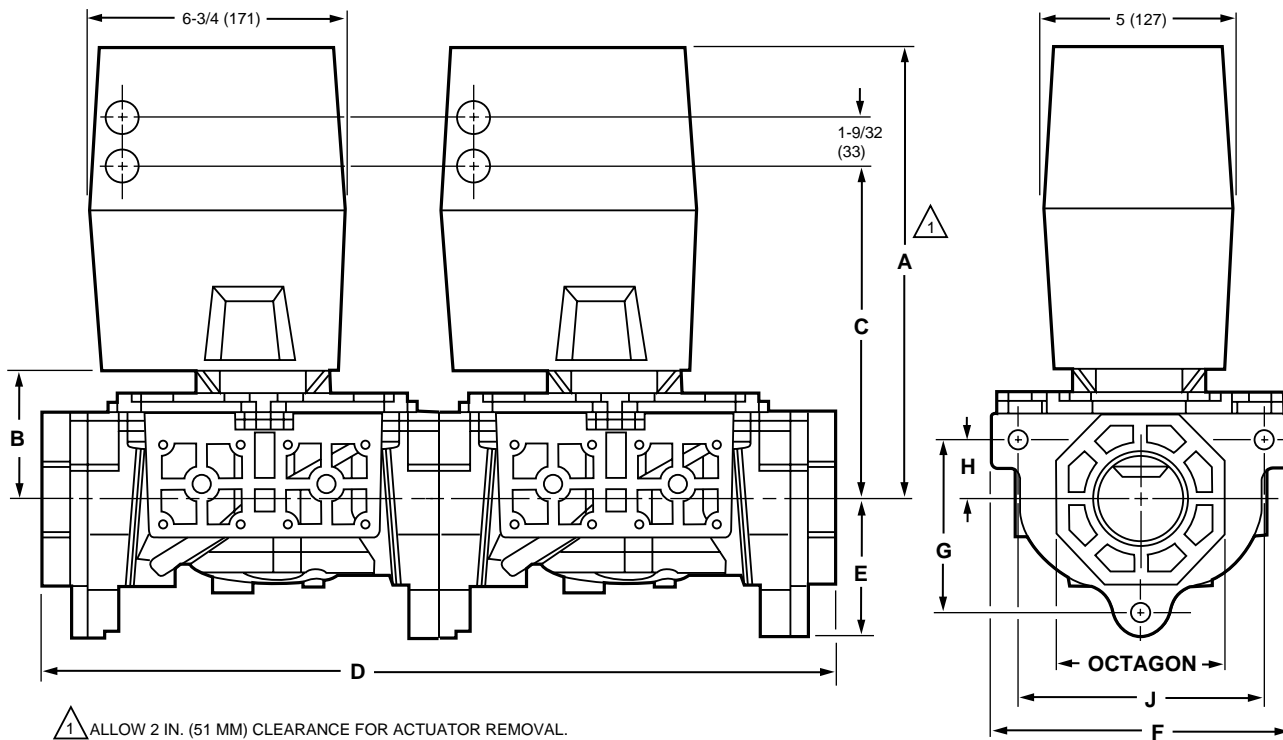
1. Turn off gas supply before starting installation.
2. Disconnect power supply for valve actuator before beginning installation.
3. Install the valve so the arrow on the valve body points in the gas flow direction.



| VALVE SIZE (IN.) | DIM. A | | DIM. B | | DIM. C | | DIM. D | | DIM. E | | DIM. F | | DIM. G | | DIM. H | | DIM. J | | OCTAGON | |
|------------------|--------|-----|--------|----|--------|-----|--------|-----|--------|----|--------|-----|--------|-----|--------|----|---------|-----|---------|-----|
| | IN. | MM | IN. | MM | IN. | MM | IN. | MM | IN. | MM | IN. | MM | IN. | MM | IN. | MM | IN. | MM | IN. | MM |
| 3/4 | 11-1/8 | 283 | 2-3/4 | 70 | 8-3/16 | 208 | 8-1/4 | 210 | 2-7/16 | 62 | 5 | 127 | 2-5/16 | 58 | 7/8 | 23 | 3-15/16 | 100 | 2-13/16 | 71 |
| 1 | 11-1/8 | 283 | 2-3/4 | 70 | 8-3/16 | 208 | 8-1/4 | 210 | 2-7/16 | 62 | 5 | 127 | 2-5/16 | 58 | 7/8 | 23 | 3-15/16 | 100 | 2-13/16 | 71 |
| 1-1/4 | 11-1/8 | 283 | 2-3/4 | 70 | 8-3/16 | 208 | 8-1/4 | 210 | 2-7/16 | 62 | 5 | 127 | 2-5/16 | 58 | 7/8 | 23 | 3-15/16 | 100 | 2-13/16 | 71 |
| 1-1/2 | 11-1/8 | 283 | 2-3/4 | 70 | 8-3/16 | 208 | 8-1/4 | 210 | 2-7/16 | 62 | 5 | 127 | 2-5/16 | 58 | 7/8 | 23 | 3-15/16 | 100 | 2-13/16 | 71 |
| 2 | 11-3/4 | 298 | 3-3/8 | 86 | 8-5/16 | 211 | 11-3/4 | 298 | 3-5/8 | 91 | 8 | 203 | 4-7/16 | 113 | 1-1/2 | 38 | 6-1/2 | 165 | 4-1/2 | 114 |
| 2-1/2 | 11-3/4 | 298 | 3-3/8 | 86 | 8-5/16 | 211 | 11-3/4 | 298 | 3-5/8 | 91 | 8 | 203 | 4-7/16 | 113 | 1-1/2 | 38 | 6-1/2 | 165 | 4-1/2 | 114 |
| 3 | 11-3/4 | 298 | 3-3/8 | 86 | 8-5/16 | 211 | 11-3/4 | 298 | 3-5/8 | 91 | 8 | 203 | 4-7/16 | 113 | 1-1/2 | 38 | 6-1/2 | 165 | 4-1/2 | 114 |

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Fig. 1. Approximate dimensions of 3/4 in. through 3 in. V5097 Valves with valve actuator in in. (mm).



| VALVE SIZE (IN.) | DIM. A | | DIM. B | | DIM. C | | DIM. D | | DIM. E | | DIM. F | | DIM. G | | DIM. H | | DIM. J | | OCTAGON | |
|------------------|--------|-----|--------|----|--------|-----|--------|-----|--------|----|--------|-----|--------|-----|--------|----|---------|-----|---------|-----|
| | IN. | MM | IN. | MM | IN. | MM | IN. | MM | IN. | MM | IN. | MM | IN. | MM | IN. | MM | IN. | MM | IN. | MM |
| 3/4 | 11-1/8 | 283 | 2-3/4 | 70 | 8-3/16 | 208 | 14 | 210 | 2-7/16 | 62 | 5 | 127 | 2-5/16 | 58 | 7/8 | 23 | 3-15/16 | 100 | 2-13/16 | 71 |
| 1 | 11-1/8 | 283 | 2-3/4 | 70 | 8-3/16 | 208 | 14 | 210 | 2-7/16 | 62 | 5 | 127 | 2-5/16 | 58 | 7/8 | 23 | 3-15/16 | 100 | 2-13/16 | 71 |
| 1-1/4 | 11-1/8 | 283 | 2-3/4 | 70 | 8-3/16 | 208 | 14 | 210 | 2-7/16 | 62 | 5 | 127 | 2-5/16 | 58 | 7/8 | 23 | 3-15/16 | 100 | 2-13/16 | 71 |
| 1-1/2 | 11-1/8 | 283 | 2-3/4 | 70 | 8-3/16 | 208 | 14 | 210 | 2-7/16 | 62 | 5 | 127 | 2-5/16 | 58 | 7/8 | 23 | 3-15/16 | 100 | 2-13/16 | 71 |
| 2 | 11-3/4 | 298 | 3-3/8 | 86 | 8-5/16 | 211 | 21 | 298 | 3-5/8 | 91 | 8 | 203 | 4-7/16 | 113 | 1-1/2 | 38 | 6-1/2 | 165 | 4-1/2 | 114 |
| 2-1/2 | 11-3/4 | 298 | 3-3/8 | 86 | 8-5/16 | 211 | 21 | 298 | 3-5/8 | 91 | 8 | 203 | 4-7/16 | 113 | 1-1/2 | 38 | 6-1/2 | 165 | 4-1/2 | 114 |
| 3 | 11-3/4 | 298 | 3-3/8 | 86 | 8-5/16 | 211 | 21 | 298 | 3-5/8 | 91 | 8 | 203 | 4-7/16 | 113 | 1-1/2 | 38 | 6-1/2 | 165 | 4-1/2 | 114 |

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Fig. 2. Approximate dimensions of two small and large V5097 Valves with valve actuators and pipe adapters in in. (mm).

Location

1. Install the valve in the gas supply line downstream from the pressure regulator.
2. Mount the valve and actuator in any position that allows sufficient clearance for installation and for repair and replacement.
3. Be sure the valve position indicators are easily visible with the valve and actuator in the final position.
4. Ensure the final position of the valve and actuator allows for damper linkage, if used.

IMPORTANT

Allow space for turning the valve body and pipe adapter (actuator not attached) onto the gas piping. Swing dimensions measured from the center of the pipe for 3/4 in. through 2 in. (small) valves are 3-1/4 in. (83 mm) and for 2 in. through 3 in. (large) valves are 5 in. (127 mm).

WARNING

Explosion Hazard.
Can cause serious injury or death.

1. Make sure gas flow is in the direction of the arrow on the valve body so the valve shuts off.
2. Do not use valve in a corrosive environment or the valve may not shut completely.

IMPORTANT

Use only the three Grade 5 (minimum) bolts or metric equivalent with split washers (supplied with valve) secured and fastened to ensure gas-tight seal. Use all six bolts.

Installation

Installation instructions are found in form 66-1099, Integrated Valve Train Assembly Instructions.

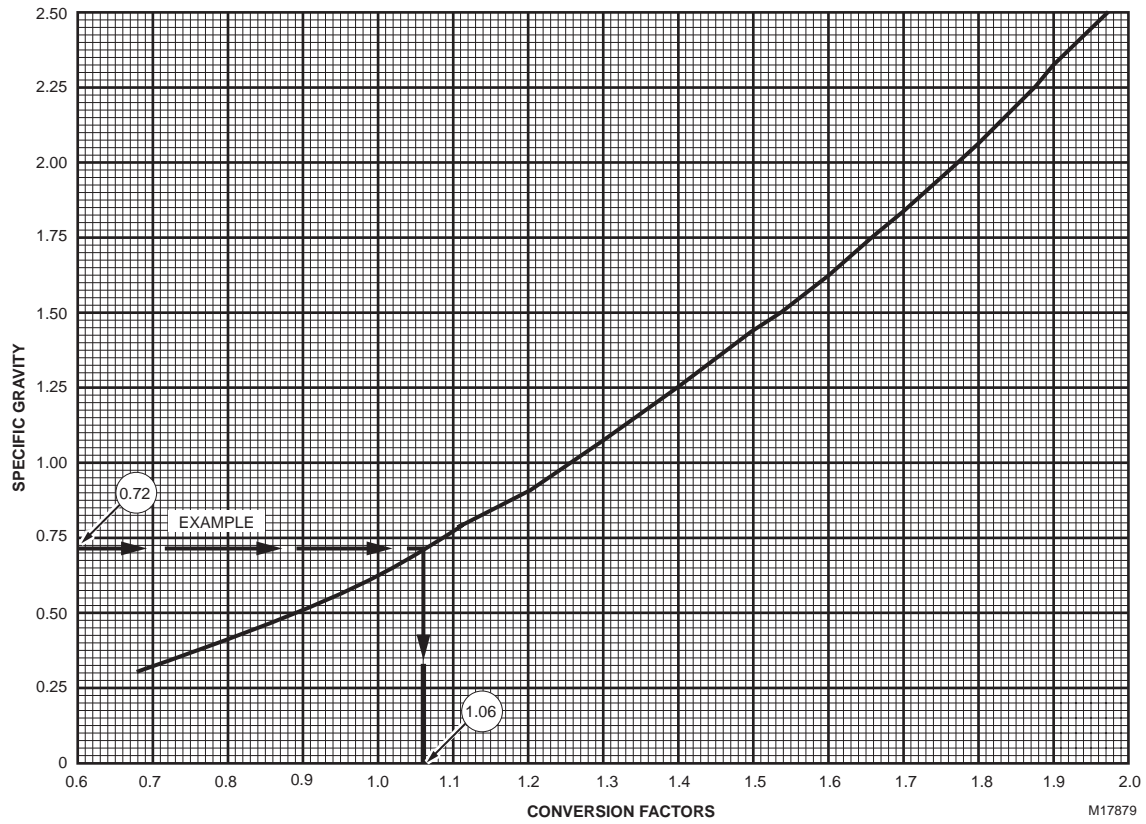


Fig. 3. Specific gravity conversion factors.

OPERATION AND CHECKOUT

Checkout

Operation

A V5097 Industrial Gas Valve is operated by a V4055, V4062 or V9055 Fluid Power Gas Valve Actuator. The valve opens when the actuator is energized, and closes when power is removed. When closed, the valve seals off against the rated close-off pressure with no power applied. For further information, refer to the actuator instructions.

WARNING

Explosion Hazard And Electrical Shock Hazard. Can cause explosion, serious injury or death.
Do not allow fuel to accumulate in the combustion chamber for longer than a few seconds without igniting to prevent an explosive mixture from accumulating.

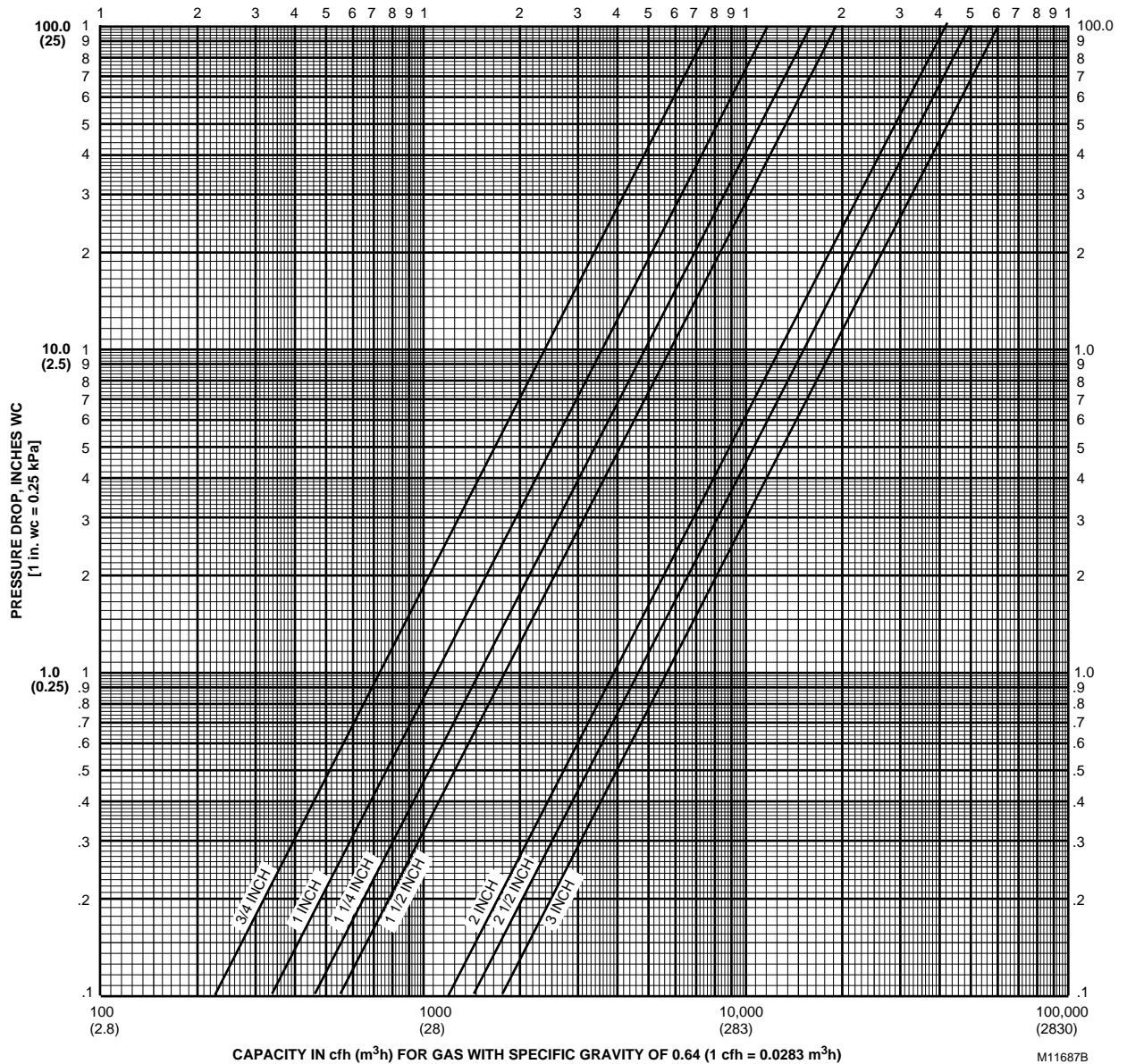


Fig. 4. Flow curves for V5097 Valves.

⚠ WARNING

Explosion Hazard.

Can cause serious injury or death.

1. Do not put the system into service until you have satisfactorily completed the following Valve Leak Test, all applicable tests described in the Checkout section of the instructions for the flame safeguard control, and any other tests required by the burner manufacturer.
2. All tests must be performed by a trained, experienced flame safeguard control technician.
3. Close all manual fuel shutoff valves as soon as trouble occurs.

After the installation is completed, cycle the valve several times with the manual fuel shutoff cock closed. Make sure the valve and actuator function properly. Also perform the Valve Leak Test before putting the valve into service.

Valve Leak Test (Fig. 4)

This is a test for checking the closure tightness of the gas safety shutoff valve. It should be performed only by trained experienced flame safeguard control technicians during the initial startup of the burner system, or whenever the valve or valve bonnet is replaced (see Service Information section). It is recommended that this test also be included in the scheduled inspection and maintenance procedures. For a periodic inspection test, follow steps 1, 3, 4, 5, 8, 9, 10, 12, 13, 16, and 17.

1. De-energize the control system to assure no power goes to the valve actuator (C, Fig. 4).
2. Close the upstream manual gas cock (A).
3. Make sure the manual test petcock (F) is closed in the leak test tap assembly (D).
4. Remove the leak test tap plug and connect the test apparatus to the leak tap (D).
5. Close the downstream manual gas cock (E).
6. Open the upstream manual gas cock (A).
7. Run the V5097 Valve to its fully open position (through the safety system); then immediately de-energize the system to close the V5097 Valve.
8. Immerse a 1/4 in. (6 mm) tube vertically 1/2 in. (13 mm) into a jar of water.
9. Slowly open the test petcock (F).
10. When the rate of bubbles coming through the water stabilizes, count the number of bubbles appearing during a ten-second period or note the time required for ten bubbles. Each bubble appearing represents a flow rate of 0.001 cfh.

To meet US requirements, be sure leakage does not exceed the rates in Table 5.

Table 5. V5097 Valve Allowable Leakage Rate.

| V5097 Pipe Adapter Size (in.) | Medium | Allowable Leakage SCCH | Bubbles in 10 sec. (maximum) | Seconds for 10 bubbles minimum |
|-------------------------------|-----------------------|------------------------|------------------------------|--------------------------------|
| 3/4, 1, 1-1/4, 1-1/2, 2 | 0.64 gas | 573 | 14 | 6.7 |
| | 1.00 air ^a | 458 | 9 | 10.2 |
| | 1.57 LP | 366 | 9 | 10.5 |
| 2, 2-1/2, 3 | 0.64 gas | 940 | 24 | 4.1 |
| | 1.00 air ^a | 752 | 16 | 6.2 |
| | 1.57 LP | 602 | 15 | 6.4 |

^a Based on air at standard conditions, test pressures provided by ANSI Z21.21, Section 2.42 and a maximum of 235 cc/h/in. of seal-off diameter (not pipe size).

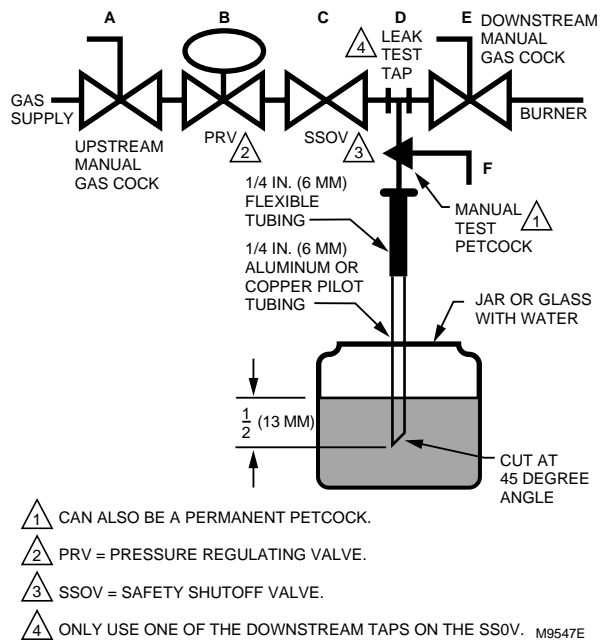


Fig. 5. Valve leak test.

NOTE: For international leak test requirements, contact the appropriate approval agency.

After the Test

11. Close the upstream manual gas cock (A).
12. Close the test petcock (F), remove the test apparatus, and replace the leak test tap (D).
13. Open the upstream manual gas cock (A) and energize the V5097 Valve actuator through the safety system.
14. Test with rich soap and water solution to make sure there is no leak at the test tap (D) or any pipe adapter/valve mating surfaces.
15. De-energize the V5097 Valve (C).
16. Open the downstream manual gas cock (E).
17. Restore the system to normal operation. If two safety shutoff valves are used, check each V5097 Valve for closure tightness.

SERVICE INFORMATION

⚠ WARNING

**Explosion Hazard And Electrical Shock Hazard.
Can cause explosion, serious injury or death.**

1. Turn off the gas supply and disconnect all electrical power to the valve actuator before servicing.
2. Properly position and seat the seals in the valve body to prevent a hazardous gas leak.
3. Do not disassemble the valve bonnet assembly because the valve seat is not replaceable.

IMPORTANT

Only trained, experienced flame safeguard control technicians should attempt to service or repair flame safeguard controls and burner assemblies.

Scheduled Inspection and Maintenance

Set up and follow a schedule for periodic inspection and maintenance for the burner, all other controls, and the valve(s). It is recommended that the valve leak test in the Operation and Checkout section be included in this schedule. Refer to the instructions for the primary safety control for more information.

Valve Bonnet Replacement

The entire valve bonnet can be replaced without removing the valve body from the gas line. Do not disassemble the valve bonnet assembly because the valve seat is not replaceable.

For part numbers, refer to Replacement Parts in the Specifications section. Complete instructions for replacing the bonnet assembly are included with the replacement part.

Seal Assembly Replacement (Fig. 6)

When removing the bonnet to inspect and clean the valve, install new seal assemblies (see Replacement Parts in the Specification section). Coat the new seals with the grease provided and insert them in the valve body as shown in Fig. 6.

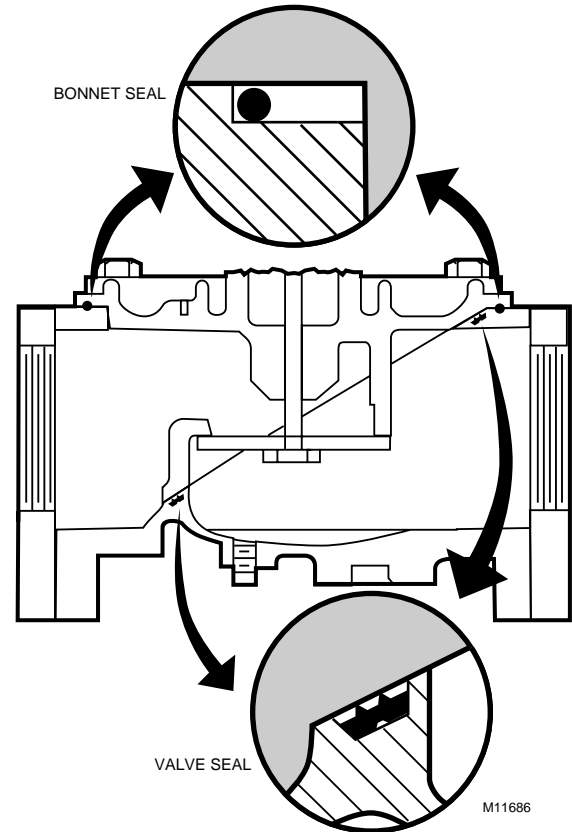


Fig. 6. Proper positions of valve and bonnet seals in V5097 Valves.

Failure to properly position and seat the seals in the valve body can result in a hazardous gas leak.

After the new bonnet assembly is installed or the bonnet is removed for any reason, check for gas leakage around the bonnet seal. Turn on the gas at the manual valve. Paint the seal area with a rich soap and water solution. Bubbles indicate a gas leak. If a leak is detected, check that the bonnet screws are tight. If necessary, turn off the gas again and remove the bonnet to make sure the seals are properly seated.

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